



Dart Aerospace Ltd.
1270 Aberdeen St
Hawkesbury, ON
K6A 1K7
Canada

Tel (613) 632-5200

600972

D3912-041
Job Sheet 172369



Part No: D3912-041

Job Qty: 2 ea

Part Name: Eyebolt Receiver Assembly



Part Weight: 0 lbs

Status: Scheduled

Priority: Medium

Job Created: 2/16/18

Job Tracking No:

Due Date: 2/28/18

Created By: Marie Lajeunesse

Type: Stock

Description:

Note: DWG REV B IPP RevA: new issue DD 09.11.18 verified by:EC IPP Rev:B 10.06.10 memo in seq110 ***IF PLUNGER GOES IN TO DEEP, INSTALL A WASHER (AN960C516L) IF NECESSARY BETWEEN PLUNGER AND D3912-1. YOU MAY HAVE TO ENLARGE WASHER HOLE FOR IT TO FIT*** DD verf:JLM IPP REV:C AS PER REV B 10-08-05 JLM VERIFIED:DD

Ship Via:

Bill of Materials

Job Routing

Op No	Operation	Qty	Start Date	Due Date	Standard		Workcenter/Supplier		Sign-off
					Setup hrs	Run Hrs	Workcenter / Supplier	Lead Time	
90	Start up Operation	2 Ea	2/27/18	2/27/18	0.00	0.00	Start Up Stores/Pkg-1		
100	Packaging	2 pcs	2/27/18	2/27/18	0.00	0.00	Packaging1-4		
110	Small Fab	2 pcs	2/28/18	2/28/18	0.00	0.13	Small Fab-5		
120	QC	2 pcs	2/28/18	2/28/18	0.00	0.00	QC5		
170	Packaging	2 pcs	2/28/18	2/28/18	0.00	0.00	Packaging3-2		
180	QC21-SA	2 Ea	2/28/18	2/28/18	0.00	0.00	QC21		

DAS
38
9-88
FEB 16 2018

Job BOM

Part / Item	Component Name	Quantity	Operation	Container
D3801-1	Hand Retractable Spring Plunger	2 Ea (1 ea)	90-Start up Operation	
D3912-1	Eyebolt	2 Ea (1 ea)	90-Start up Operation	
D3912-3	Eyebolt Block	4 Ea (2 ea)	90-Start up Operation	
D3912-5	Eyebolt Plate	4 Ea (2 ea)	90-Start up Operation	
MS20615-4M20	Rivet	16 Ea (8 ea)	90-Start up Operation	
MS21209-F615	Heli-Coil	2 Ea (1 ea)	90-Start up Operation	
NAS1149C0663R	Washer	2 Ea (1 ea)	90-Start up Operation	

Job Allocations

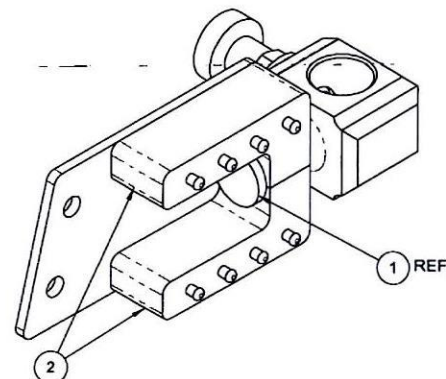
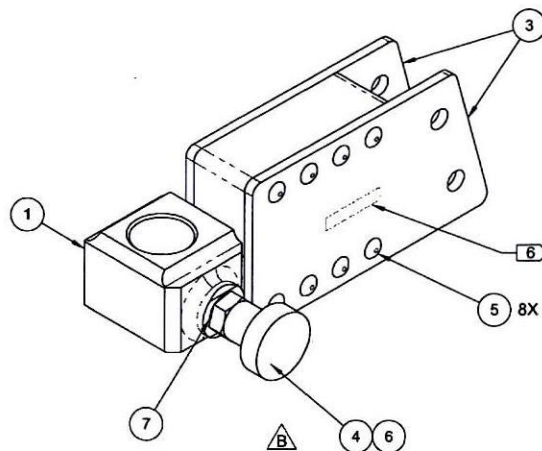
Operation	Component Part	Required	Inventory	Allocated
90-Start up Operation	D3801-1	2	21	0
	D3912-1	2	3	0
	D3912-3	4	34	0
	D3912-5	4	30	0
	MS20615-4M20 -5024440	16	246	0
	MS21209-F615 -5020781	2	127	0
	NAS1149C0663R	2	81	0

972

Part Specifications
Specifications could not be found.

Plex 2/16/18 9:12 AM dart.quirion.sonia

ITEM	QTY -041	P/N	DESCRIPTION
	X	D3912-041	EYEBOLT RECEIVER ASSY
1	1	D3912-1	EYEBOLT
2	2	D3912-3	EYEBOLT BLOCK
3	2	D3912-5	EYEBOLT PLATE
4	1	D3801-1	SPRING PLUNGER
5	8	MS20615-4M20	RIVET
6	1	MS21209-F615	HELICAL
7	1	NAS1149F0332P	WASHER



SHOP COPY
RETURN TO
ENGINEERING
UNCONTROLLED COPY
SUBJECT TO AMENDMENT
WITHOUT NOTICE
WORK ORDER
NO. 172869MCS
18-02-16

SUPPLEMENTAL ISO VIEW
(EYEBOLT PLATE REMOVED
TO SHOW INTERIOR FEATURES)

RELEASED
2010-07-16
16

D3912-041 EYEBOLT RECEIVER ASSY

NOTES:

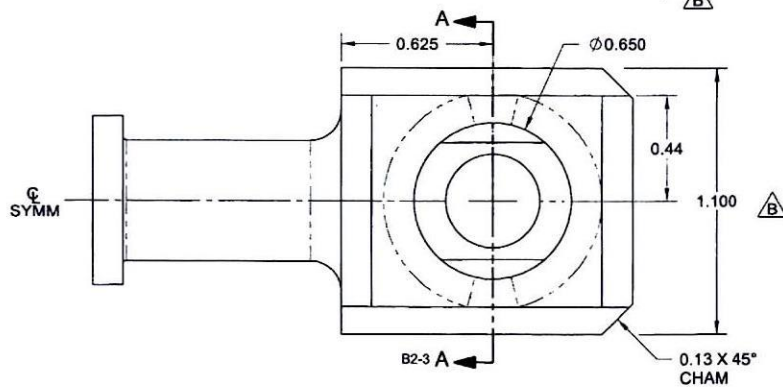
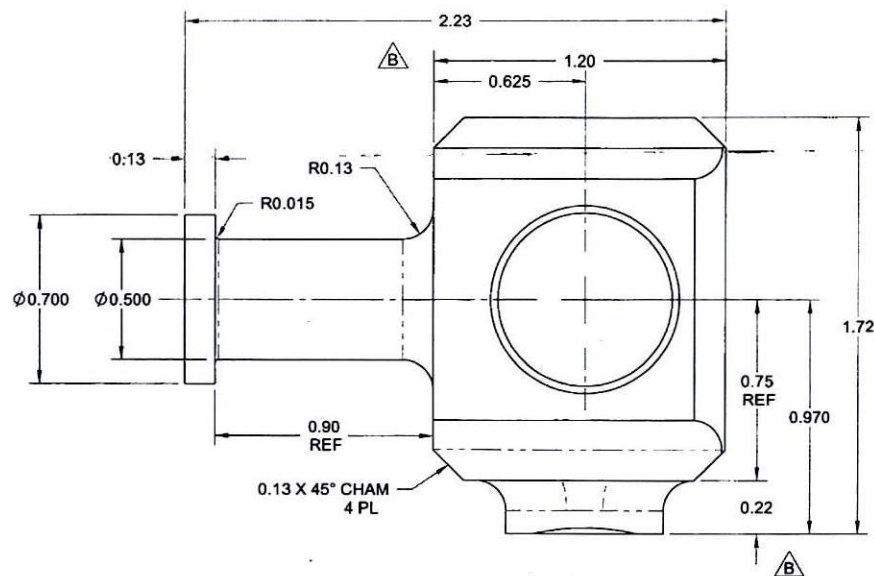
- 1) MATERIAL: N/A
- 2) FINISH: NONE
- 3) TOLERANCES: PER DART QSI 018 UNLESS OTHERWISE NOTED
- 4) UNITS: INCHES UNLESS OTHERWISE NOTED
- 5) BREAK SHARP EDGES: N/A
- 6) IDENTIFICATION: IDENTIFY WITH DART P/N D3912-041 USING FINE POINT PERMANENT INK MARKER
- 7) WEIGHT -041: 1.58 lbs

B	D3801-1 WAS D3810-1 SPRING PLUNGER; D4028-041 RMV; MS21209-F615 WAS MS21209-C610 HELICAL; (1) WASHER NAS1149C0663R ADDED; BOSS ADDED TO D3912-1.	JPH	10.06.28
A	NEW ISSUE	JPH	10.03.04
REV.	DESCRIPTION	BY	DATE
DESIGN	1.5		
DRAWN	1.5		
CHECKED	1.5		
MFG. APPR.	1.5		
APPROVED	1.5		
DE APPR.	1.5		
DATE	10.06.28		

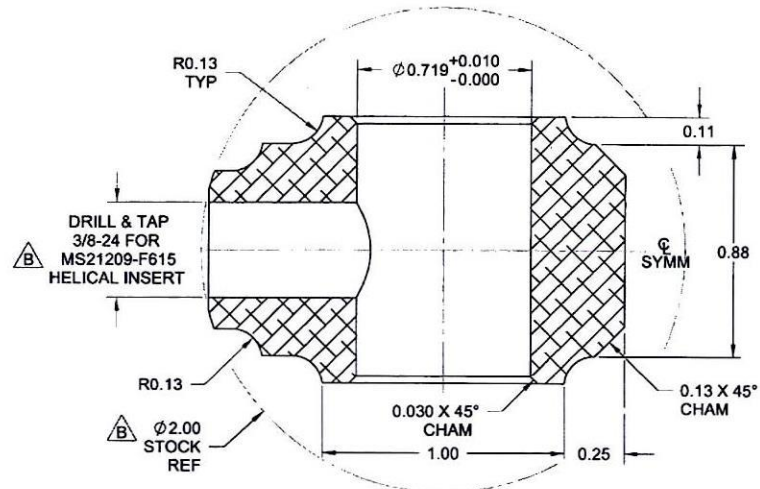
DART AEROSPACE LTD
HAWKESBURY, ONTARIO, CANADA

DRAWING NO. **D3912** REV. B
TITLE **EYEBOLT RECEIVER ASSY** SCALE NTS
SHEET 1 OF 3

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D3912-1 EYEBOLT



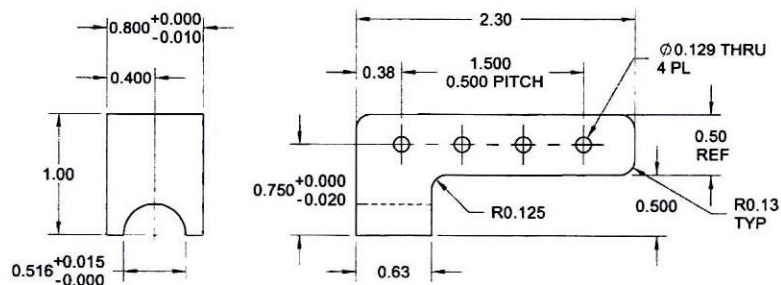
SECTION A-A B6-3

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2010-07-16

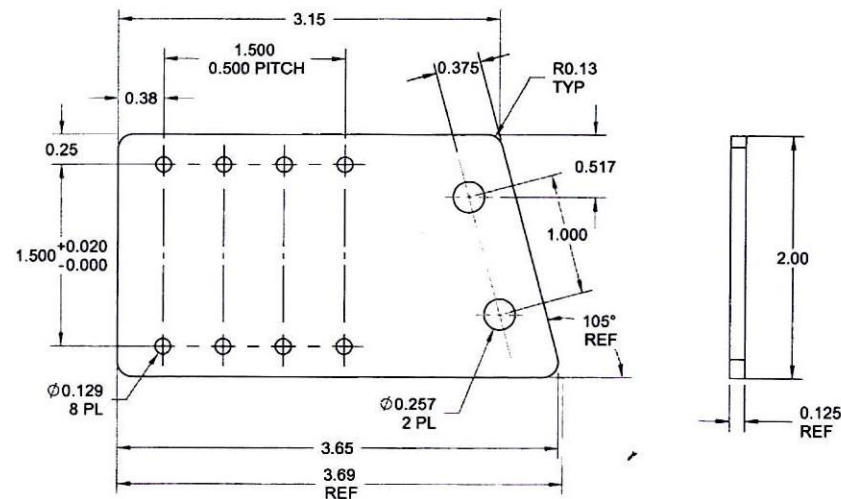
NOTES:

- 1) MATERIAL: 303/304/316 STAINLESS STEEL ROUND BAR, PER ASTM A276 OR ASTM A582
REF DART SPEC M303R OR M304R
- 2) FINISH: NONE
- 3) TOLERANCES: PER DART QSI 018 UNLESS OTHERWISE NOTED
- 4) UNITS: INCHES UNLESS OTHERWISE NOTED
- 5) BREAK SHARP EDGES: 0.005 TO 0.010 MAX
- 6) IDENTIFICATION: ID AT ASSEMBLY
- 7) WEIGHT: 0.45 lbs

DESIGN		DART AEROSPACE LTD	
DRAWN		HAWKESBURY, ONTARIO, CANADA	
CHECKED		DRAWING NO.	REV. B
MFG. APPR.		D3912	SHEET 2 OF 3
APPROVED		TITLE	SCALE
DE APPR.		EYEBOLT RECEIVER ASSY	NTS
DATE	10.06.28	COPYRIGHT © 2010 BY DART AEROSPACE LTD THIS DOCUMENT IS PRIVATE AND CONFIDENTIAL AND IS SUPPLIED ON THE EXPRESS CONDITION THAT IT IS NOT TO BE USED FOR ANY PURPOSE OR COPIED OR COMMUNICATED TO ANY OTHER PERSON WITHOUT WRITTEN PERMISSION FROM DART AEROSPACE LTD.	



D3912-3 EYEBOLT BLOCK



D3912-5 EYEBOLT PLATE

NOTES:

1) MATERIAL -3: 303/304/316 STAINLESS STEEL BAR, PER ASTM A276
REF DART SPEC M303B OR M304B

-5: 303/304/316 STAINLESS STEEL SHEET ANNEALED 2B, 0.125 THK
PER MIL-S-5059 OR AMS 5513/5524 OR ASTM A240 OR ASME 5A240
REF DART SPEC M303S11GA OR M304S11GA

- 2) FINISH: NONE
3) TOLERANCES: PER DART QSI 018 UNLESS OTHERWISE NOTED
4) UNITS: INCHES UNLESS OTHERWISE NOTED
5) BREAK SHARP EDGES: 0.005 TO 0.010 MAX
6) IDENTIFICATION: ID AT ASSEMBLY
7) WEIGHT -3: 0.30 lbs
-5: 0.24 lbs

RELEASED
2010-07-16
mp

DESIGN	ASS	DART AEROSPACE LTD	
DRAWN	8/1	HAWKESBURY, ONTARIO, CANADA	
CHECKED	8/1	DRAWING NO. D3912	REV. B
MFG. APPR.	8/1	TITLE EYEBOLT RECEIVER ASSY	SHEET 3 OF 3
APPROVED	8/1	SCALE	NTS
DE APPR.	8/1		
DATE	10.06.28		

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Container No: S043229



Part: D3912-041

Job No: 172369

Serial No/Batch: S043229

Revision: D3912

Inspector:

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Date: 02/16/18



Dart Aerospace Ltd.
1270 Aberdeen St
Hawkesbury, ON
K6A 1K7
Canada

Master Unit 000972

Tel (613) 632-5200

Containers on Master Unit 000972				
Serial No	Part No	Customer Part No	Status	Quantity
S043169	D3801-1	D3801-1	Allocated	2
S043167	D3912-1		Allocated	2
S043161	D3912-3		Allocated	4
S018932	D3912-5		Allocated	4
S043148	NAS1149C0663R		Allocated	2